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MATERIALS TEST REPORT

EPDM90 BLACK (E9001)COMPOUND

ASTM D2000 M3CA 910 A25 B35 C32 EA14 F17

Press Cure	Post Cure				
Sheet : 7min 170℃		Sheet : 1 hrs 125°C Button : 1 hrs 125°C			
Button : 10 min 170℃					
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD		
HARDNESS SHORE A	90°±5	89	D2240		
TENSILE STRENGTH, MPA, MIN	≥10	13.17	D412		
ULTIMATE ELONGATION, %, MIN	≥100	181.39	D412		
SPECIFIC GRAVITY (g/cm³)		1.32	D297		
HEAT RESISTANCE 70 H . AT 125 °C (A25)			D865		
CHANGE IN HARDNESS, POINTS	+10	+3			
CHANGE IN TENSILES STRENGTH, %	-20	+7.13			
CHANGE IN ULTIMATE ELONGATION,MAX %	-40	-37.69			
COMPRESSION SET, MAX, 22H AT 125℃ (B35)	≤70	61.86	D395		
RESISTANCE TO OZONE , TEST METHOD D 1171,(C32)					
EXPOSURE METHOD B		PASS	D1171		
WATER RESISTANCE:100℃,70H (EA14)					
VOLUME CHAGE,%	±5	+2.68	D471		
LOW-TEMPERATURE BRITTLENESS NONBRITTLE					
AFTER 3MIN AT -40°C (F17)	NONBRITTLE	PASS	D2137		

Remark:

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
 - the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By	:	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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